



# Case Study: LIMESTONE GRINDING & QUICKLIME SLAKING PLANT



Location: Democratic Republic of the Congo (DRC), Africa

Operation Type: Copper

## Equipment Solution: Quicklime Slaking Plant &

Limestone Grinding Plant

## **Scope of Project**

The brief was to design, engineer, fabricate, project manage and supply both a quicklime slaking circuit and limestone grinding circuit to recover copper from the tailings or processed ore at a mine site based in Kolwezi, Democratic Republic of the Congo.

## **Project Outcome**

Designed to fit into 33 sea containers, it took 34 weeks for the Transmin team to build and factory tested, before getting shipped from the Transmin workshop in Malaga, Western Australia to Durban, South Africa. Due to limited resources in getting quicklime the client had to import limestone and mix it with quicklime in order for the extraction of copper to work effectively.

The quicklime slaking circuit comprised of three 2T bulk bag breakers that feed into a 80T storage silo and then two slaking circuits running in parallel.

The limestone feed system consisted of 3 feed hopper and conveyor assemblies that were to be fed by wheeled loaded (FEL). The grinding circuit was split into two streams, quicklime slaking and limestone milling.



With 10t/h capacity in each mill, the grinding circuits totalled four off ball mills, with integrated trommel discharges, discharge hoppers and fume hoods (connected to the wet scrubber). The milk of lime (MOL) was then pumped to one of two storage tanks where it was used to dose the process via a ringmain (by others).

This project was the biggest that Transmin has undertaken. We have the capability to work on any scale size limestone and quicklime processing plant.

#### **Features & Benefits**

The benefits of using lime processing plants:

#### Processing

Slaking and grinding mills of the roller mounted or vertical type. Grind performance to suit client process requirements.

### Receival

Intake of lime via bulk bag or pressurised vehicle.

Storage

Single or multiple silos dependent upon site storage requirements.

Wetting

Pre-wetting prior to mill for control of dust.

- Limestone
  Separate limestone grinding facilities available.
- Milk of Lime Storage
  Tankage is either site built or supplied complete.

#### HEAD OFFICE Western Australia

Local Call: 1300 127 091 International Call: +61 (0) 8 9270 8555 International Fax: +61 (0) 8 9249 6116

Email: wasales@transmin.com.au

Address: 33-37 Denninup Way Malaga Perth, Western Australia, 6090

#### **Queensland & Northern Territory**

Local Call: 1300 800 609 International Call: +61 (0) 7 3736 3340 International Fax: +61 (0) 8 9249 6116

Email: qldsales@transmin.com.au

Address: 76 Dulacca Street Acacia Ridge, Brisbane Queensland, 4110

#### INTERNATIONAL OFFICES South America

Email: sales.sa@transmin.com.au

North America Email: sales.ca@transmin.com.au

India Email: sales.in@transmin.in

## www.transmin.com.au